

METZNER AM 5800 and AM 5850

Outstanding power for your production line



FEATURES

- Automatic cutting to length
- Multi-stage stripping (AM 5850 also of coaxial cables)
- "Double knife cutting system" for more output
- User friendly software with touch screen
- Cable sections up to 185 mm²

PROCESS OVERVIEW AM 5800 and AM 5850



Cutting of cables and strands

Stripping with partial and full pull-off

Window stripping

Extremely long pull-offs in multiple stages

Cutting and stripping of teflon cables

Printing and marking



Jacket stripping of multi conductor cables

Incise cutting and length slitting

Metal braid stripping with protection cap

Multi-step stripping

Wire processing

Multi-step processing of coaxial cables (AM 5850 only)











ALL TECHNICAL DETAILS AT A GLANCE

| Performance data | AM 5800 | AM 5850 |
|-----------------------------------------------|-----------------------------------------|----------------------------------------------------------|
| Wire size range stranded/solid | 185 mm² | |
| Cable diameter max. | 34 mm | |
| Length interval | 0.1 mm | |
| Typical repeat accuracy | ± (1mm + 0.2 % l) | |
| Feeding speed max. | 150 MPM | |
| Stripping length max. Cable start Cable end | 90-400 mm 0-260 mm | 0-400 mm 0-260 mm |
| Cable length min. max. | 20 mm 999,999 mm | |
| Wire stripping force | 350 N | |
| Equipment | AM 5800 | AM 5850 |
| Cutting system | knife | knife and rotary unit |
| Feeding system | belt | |
| Cutting | √ | ✓ |
| Stripping with full pull-off | √ | ✓ |
| Stripping with partial pull-off | √ | ✓ |
| Slitting | √ | ✓ |
| Multistage stripping | 3 stages on each side | |
| Ribbon cable | - | _ |
| BOM processing | √ | ✓ |
| Material end recognition | √ | ✓ |
| Cable length compensation | √ | ✓ |
| Recipe data management | √ | ✓ |
| Length measuring system | option | option |
| Printing interface | option | option |
| Interface for peripherals | option | option |
| IT network interface | option | option |
| Rotary cutting unit | - | ✓ |
| Length slitting unit | option | option |
| Networking / MES interface (Industry 4.0) | option | option |
| Remote servicing | PC integrated | PC integrated |
| USB/Ethernet | ✓ | ✓ |
| Blades | V blade, Radius V blade, Slitting blade | V blade, Radius V blade, Slitting blade, Rotary blade |
| Number of pairs of blades in use | 2 | 2 |
| Technical data | AM 5800 | AM 5850 |
| Dimensions (L x W x H) | 1,010 mm x 970 mm x 1,685 mm | 1,376 mm x 970 mm x 1,685 mm |
| Electrical connection | 3~400 V 50/60 Hz 2.6 A | |
| Compressed air connection | _ | 6 bar |
| Weight | 180 kg | 250 kg |
| Drive | SPS / PC | |
| Display | 15" touch screen | |
| Consumption kVA bar | P: 0.8 kVA - | P: 0.8 kVA approx. 30 l/min. |
| Noise (idle) | < 75dB (A) | |