CABLE- AND CORRUGATED TUBE PROCESSING
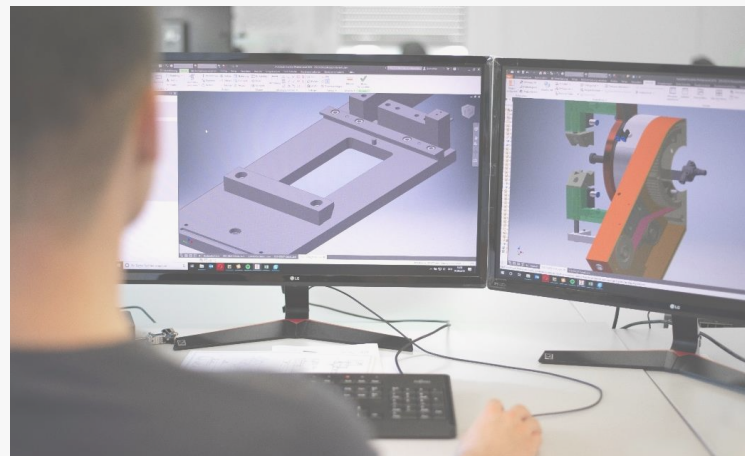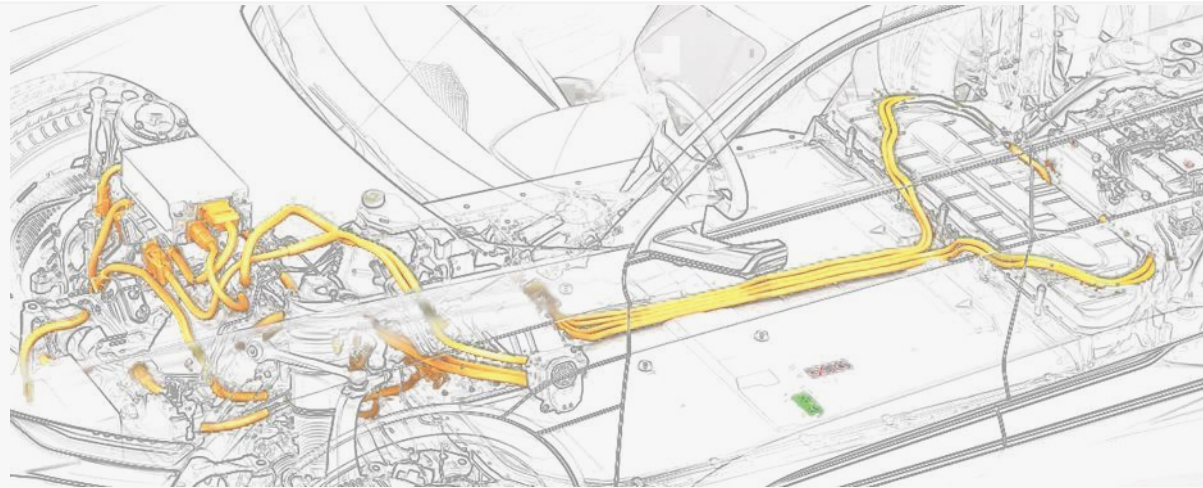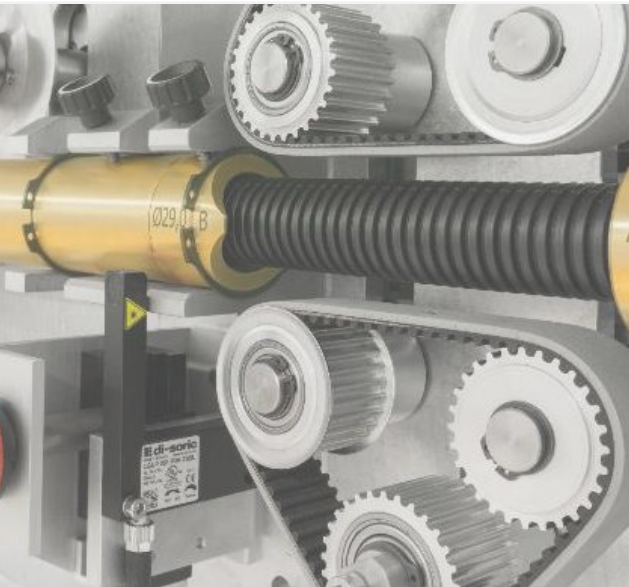
AGENDA

WHO WE ARE

BACK IN 1980: FULL OF INVENTIVE SPIRIT & DRIVE

1980

The success story of Metzner Maschinenbau begins in a small shed in Ringingen under the name "Metzner & Böhm Apparatebau". Here, the two founders, Mr Klaus Metzner and Mr Helmut Böhm, tinker with the first cutting machines.

METZNER: ONE STEP AHEAD

THEN AND NOW

1980

Foundation as „Metzner & Böhm Apparatebau GmbH"

1990

Mr Böhm retires for reasons of age, Klaus Metzner takes over the business shares from Mr Böhm. Since then, the company has been trading as "Metzner Maschinenbau GmbH".

2000

Gerhard Rauch joins as new managing partner

2007

Takeover of the mechanical engineering company Max Müller. Expansion of the product range to include impact knife, mandrel cutting and eccentric cutting machines.
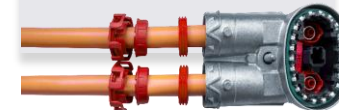
2011

Takeover of the "automation solutions for the carbide industry" product division of Manz AG

2018

Foundation of the company Metzner E-Mobility GmbH in Neu-Ulm

2019

Certification of the quality management system of Metzner Maschinenbau GmbH according to ISO 9001:2015

![Metzner]

FACTS AND FIGURES

125 Employees
full of competence, motivation & commitment

>25 Patents
for our unique & innovative automation solutions

30 Representatives
worldwide

100 Years of Professional Experience

More than 100 satisfied customers
China, India, Europe, USA, Mexico, ….

METZNER CABLE PROCESSING MACHINES

TRIATHLON-SERIES

- For precise cutting to length and stripping on one or both sides at the exact position
- For crimping the wire end ferrules
- For individual labeling of the stranded wires with different printing methods
- For sorting the strands according to assembly

AM-SERIES

- Processing of shielded cables
- Multi-stage stripping of multicore cables
- Outstanding cutting and stripping force
- With or without rotary cut
- Patented double blade cutting system

UNIVERSAL

CUTTING MACHINES

- Quick change of cutting tools
- Programmable logic controller
- Standard stepper motor for precise positioning and variable speeds
- Sensitive contact pressure

CUT AND STRIP

METZNER AM 1000

FEATURES

- For cables, stranded wires and wires up to 9 mm diameter and 6 mm² cable cross-section (10 mm²; depending on material)

- Short changeover times thanks to tool-free change of transport rollers and guides in less than 60 seconds

- Equipped as standard for processing cable lists and controlling printers

- Effortless transport due to retractable touch screen and low weight of only 28 kg

- Easy expansion with peripheral devices thanks to extensive interface

SUPERIOR PERFORMANCE

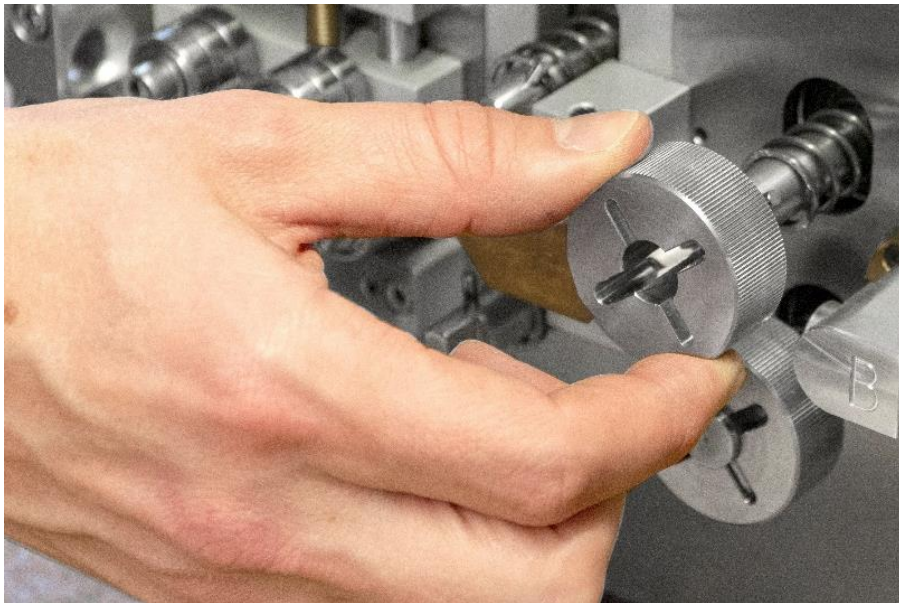66% more power in terms of diameter and cross-section

METZNER AM 1000 PERFORMANCE

Competitors *

mm²

Ø in mm   5   9

10

5
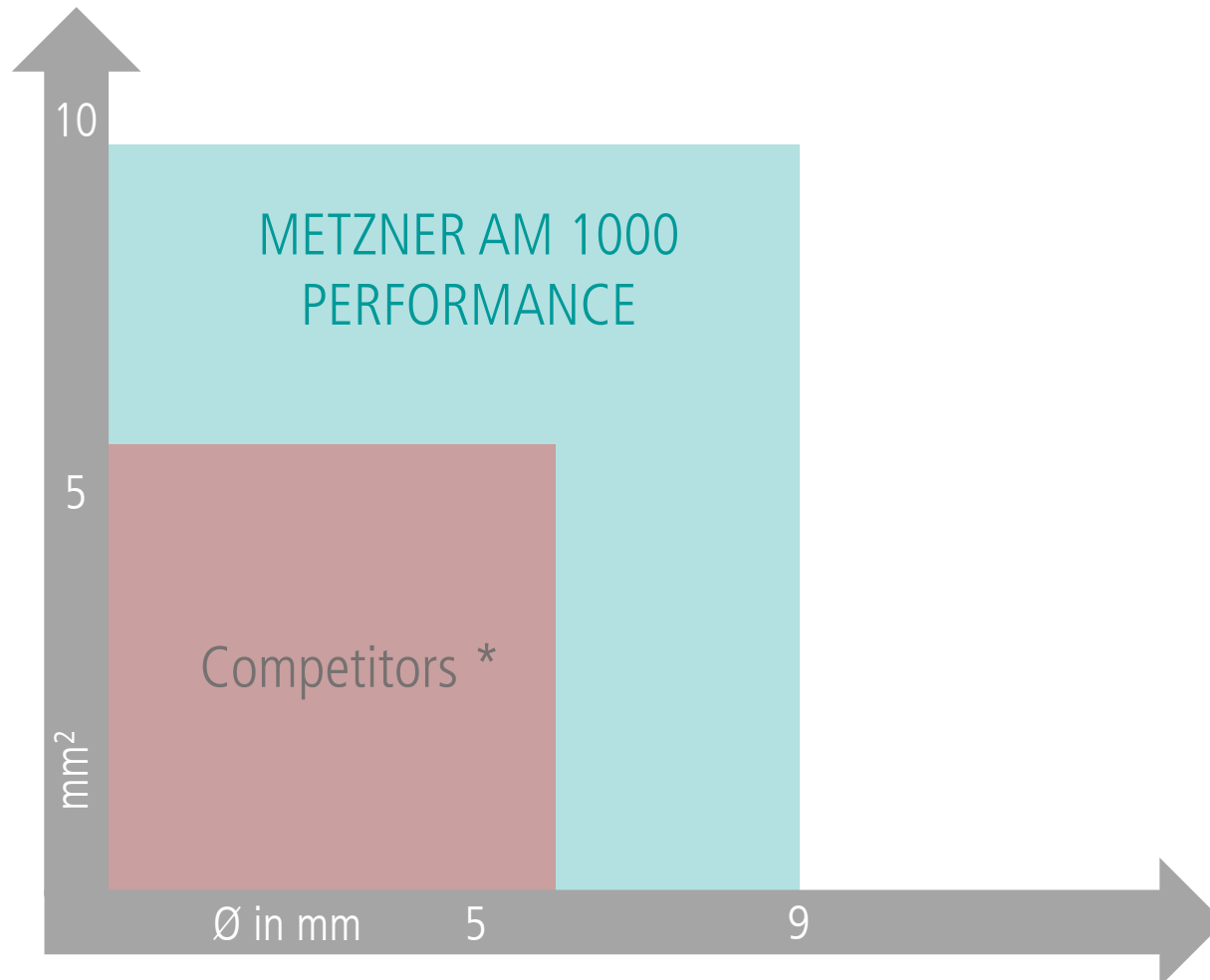
– More power
– More diameter
– More cross section
– More versatility
– Ready for bigger tasks

* e.g. Ecostrip 9850 and
   Kappa 310

Metzner

SHORTEST CHANGEOVER TIMES

With tool-free change

Tool-free change of rollers and guide tube in less than 60 seconds.

60"

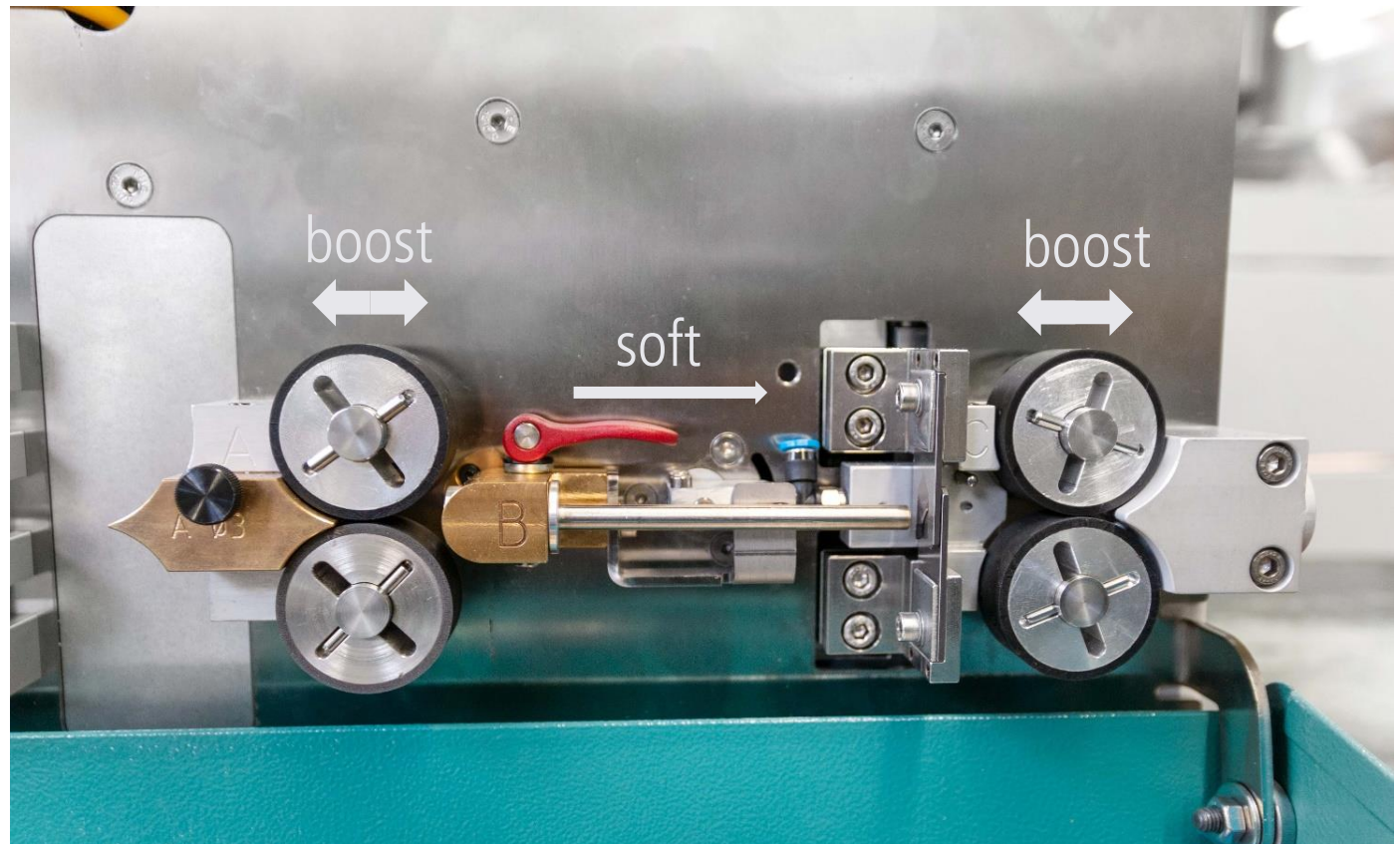# OPERATING COMFORT WHAT OTHERS DREAM OF

12" Touchscreen

- Largest display (Ecostrip 9380 only 5.7")
- Most convenient data entry
- Best readability
- Foldable screen

AUTOMATIC PRESSURE CONTROL SERIES

FEATURES

– For particularly gentle cable handling

– "soft" for cable transport

– "boost" for cable take-off

VERSATILE RANGE OF APPLICATIONS
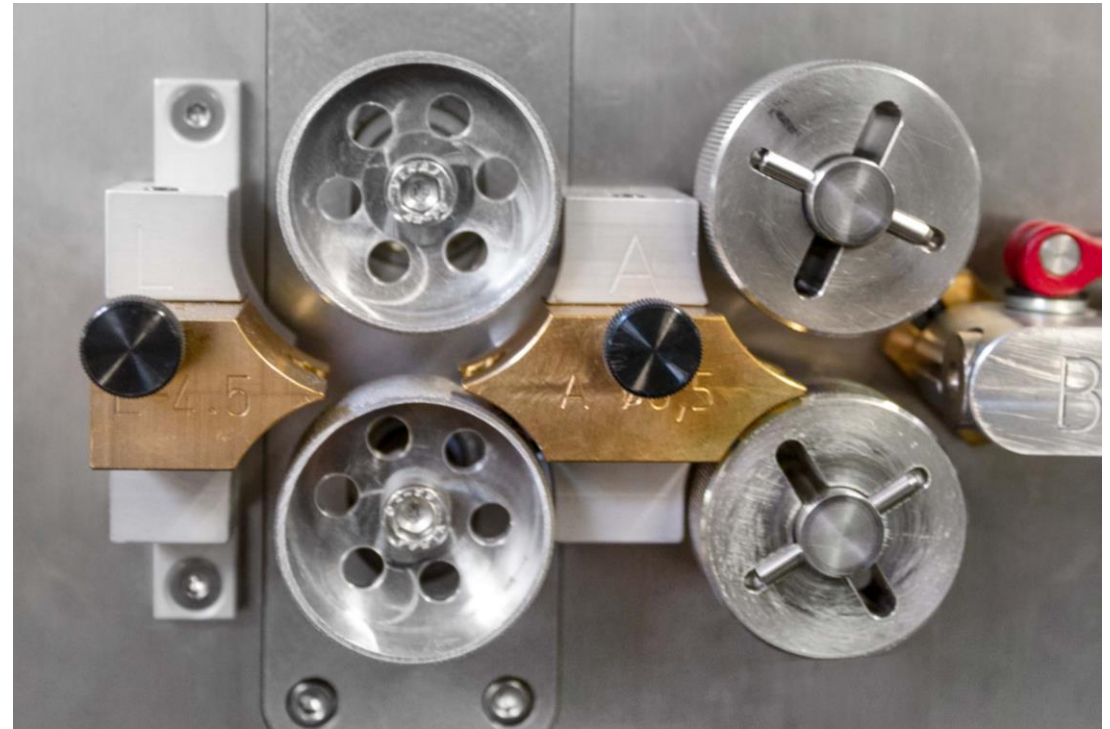
V-KNIFE

For cutting cables

RADIUS-V-KNIFE

For cutting and stripping

LENGTH MEASURING SYSTEM

- In the basic version, the length is reliably determined via the feed motor

- The optional length measuring system provides precise length measurement even when the material "slips" under the rollers during machining

STRAIGHTENER

Curved cables become straight

- Cables that are processed from a spool or from a drum are always curved

- The centrally adjustable straightener straightens these cables - a great advantage for subsequent processing

METZNER AM 3000
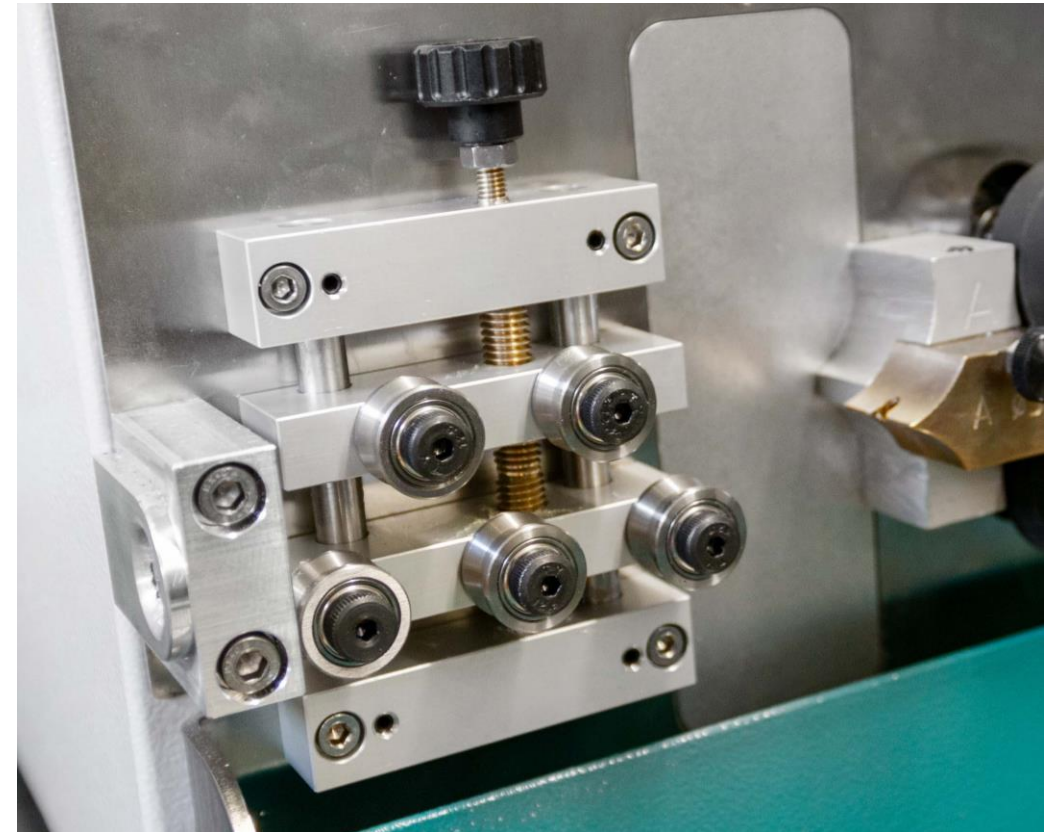
THE RELIABLE MODELS

HIGH PRODUCTIVITY

OUTSTANDING CUTTING FORCE

VARIABLE FEED SYSTEM

SIMPLE OPERATION

DOUBLE BLADE CUTTING SYSTEM

ROTARY CUTTING MODULE

AM 3500

AM 3500: up
AM 3700: up

Cable diameter: up to 15 mm

AM 3550 / AM 3750

AM 3550: up to 35 mm²
AM 3750: up to 50 mm²

Cable diameter: up to 15 mm

AM 3550 Semi Rigid

Machining lengths: from 20 mm

Cable diameter: up to 8 mm

One complete set of guide bushings included in price
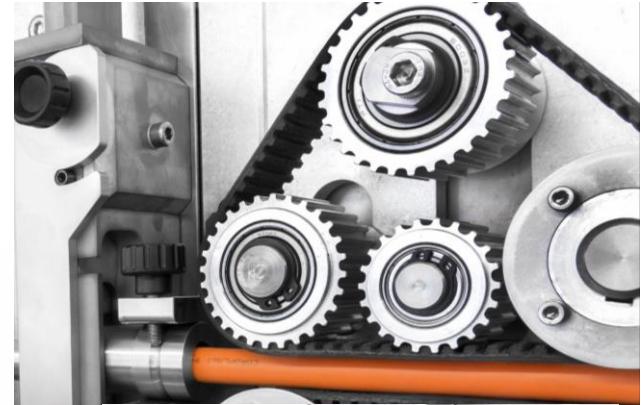
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AM 3000 LINE

DEREELER

AM 3000

METZNER AM 3800 | AM 3850

CQ_____D VERSATILITY

LARGER
DIAMETERS

AM 5000 RANGE

FEATURES

– Automatic cut-to-length and multi-stage stripping

– Double system monitoring

– Powerful »Heavy-Duty« version for very thick and hard process cables

– Integration of an Ink-Jet printer

– Transport speed of 150 m/min

– For cables up to 30 mm diameter and with a conductor section of 0.5 mm² to 240 mm².

– Cutting and pull-off power for cables up to 240 mm² with the AM 5800

– Cable processing up to 185 mm² with AM 5850

AM 5800

WITHOUT ROTARY PROCESSING

AM 5850

WITH ROTARY PROCESSING
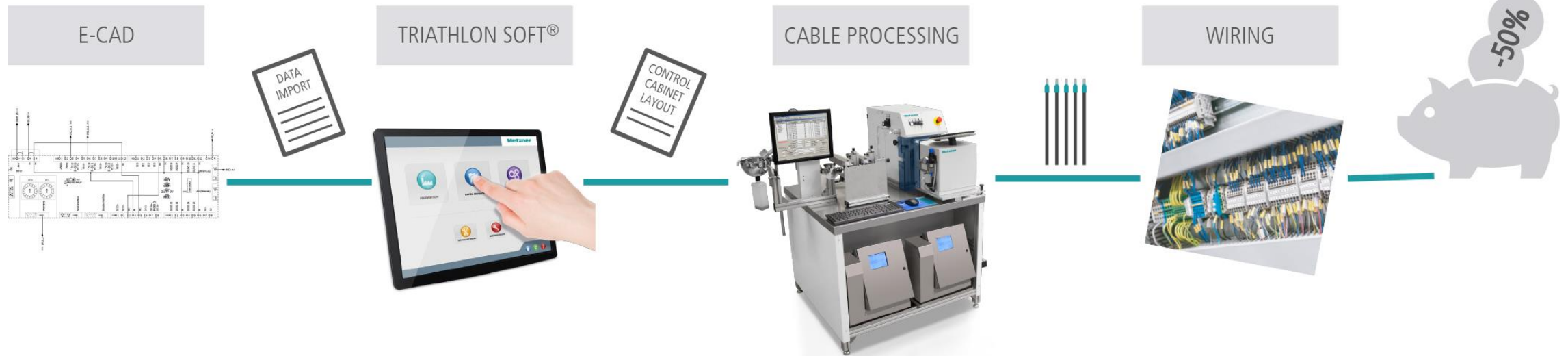
AM 5000 LINE

WITH CLEANING STATION

CUTTING: AM 5000

DEREELING

WINDING

PREFEEDING

CLEANING STATION

Metzner

ramatech

TRIATHLON SYSTEM

E-CAD

DATA IMPORT

TRIATHLON SOFT®

CONTROL CABINET LAYOUT

CABLE PROCESSING

WIRING

-50%

TRIATHLON SERIES

FEATURES

– Precision cut-to-length stripping and single or double-sided stripping

– Crimping of cable ends

– Single-wire marking (inkjet or Brady Wraptor printing)

– Sorting the strands according to assemblies

– Triathlon 3000 offers the entire performance range of the AM 3000 series

TRIATHLON 2000
Cross section : 0,14 mm² - 6 mm²
Crimping up to 4 mm²
Ø max.: 6 mm

TRIATHLON 3000
Cross section: 0,5 mm² - 35 mm²
Crimping: bis 4 mm²
Ø max.: 15 mm

TRIATHLON 3000+
Cross section: 0,5 mm² - 35 mm²
Crimping: bis 6 mm²
Ø max.: 15 mm

TRIATHLON SECTION

TRIATHLON 2000

– Precision cut-to-length and single or double sided stripping

– Crimping of cable ends (single or double-sided)

– Automatic single wire labelling

TRIATHLON 3000

– Processing of strands and cables up to 35 mm² and up to 15 mm outer diameter

– Multi-stage cable processing and lengthway slitting unit

– Automatic printing of all cables and wires in normal use for control cabinets

TRIATHLON 3000+

– Modular crimping unit

– Automatic crimping up to 6mm² cable cross-section

UNIVERSAL CUTTING MACHINES

CUT-TO-LENGTH MACHINES

– Cutting to length of strands, cables and other materials with dimensions up to 150 mm x 30 mm (WxH)

CUT-TO-LENGTH MACHINES

FEATURES

– Material changeover in less than three minutes

– PLC control with CoDeSys programming

– Stepper motor for exact positioning and variable speeds

– Very smooth belt pressure adjustment

– Cabel cross-section stranded wire/solid wire: 50 mm² / 10 mm²

EQUIPMENT LEVELS

R Red
Solid and robust basic funtions, attractive price, combination with peripheral devices as autonomous individual devices

G Green
Convenient control, increased operating speed, integrated connections for peripherals, PC operation and printing

B Blue
Touch screen control and Metzner SPS, highest operating speed, integrated connections for peripheral devices, PC operation and printing

CUT-TO-LENGTH MACHINES

VARIOCUT

Material dimension max.: 95 x 30 mm (WxH)

Equipment lines: Red, Green, Blue

ST-OB

Material dimension max.: 145 x 30 mm (BxH)

Equipment lines: Red, Green

CORRUGATED TUBE PROCESSING

CORRUGATED TUBE PROCESSING

– High-performance precision machines (slotted, unslotted or with sleeves) from 4.5 mm - 39 mm diameter

– Different machine models with different features:
  – Lengthway slitting unit
  – Rotary module
  – Gear laser system

CT-RANGE

FEATURES

– Optimum adaptation to material requirements

– Very short set-up time

– Cuts corrugated tubes exactly on the crest

– Material outer diameter: 4.5 mm to 39 mm

– Feed rate: 90 m/min

CT 4100

Cuts corrugated tubes exactly on the crest

CT 4200

Additional lengthways slitting unit for automatic slitting of non-slit corrugated tubes

Cutting height adjustable by height adjustment of the slitting blade

OCTABINE DISPENSER

FEATURES

– Unwinding device for octabins with electric motor drive for unslit corrugated tubes from octabins (without ramp)

– Turntable 1600 mm

– Speed 10 revolutions/min

– Stepless speed control of the turntable via dancer arm

– Including protective fence with doors and safety device

METZNER CT 4100 | CT 4200

THE SOLUTION FOR SLIT AND NON-SLIT CORRUGATED TUBES

INCREASED COMFORT
BY AUTO-SETTING

UNIQUE
DIAMETER RANGE

LENGTHWAY
SLOT DEVICE

SHORT
EQUIPMENT TIME

PRECISE
TUBE CUT

EXCELLENT
PRODUCTIVITY

SM 4000

FEATURES

- For corrugated tubes from Ø 4.5 mm to 40 mm

- Patented Metzner "Toothed wheel laser system".

- Laser sensors monitor the position of the gear wheels

- "Toothed-wheel" transport system as standard

- Feed rate: 120 m/min

SM 4000 LINE

Metzner

SCHNEIDEN: SM 4000

OCTABINE DEREELER

THROW-OFF

PREFEEDING

LOOP CONTROL

PERIPHERAL EQUIPMENT

PRINTING AND MARKING

DEREELING AND FEEDING

TAKE-OFF AND COILING

DEREELING AND FEEDING

MOTORISED HIGH-PERFORMANCE
DEREELER
DR RANGE

LOOP CONTROL SYSTEMS
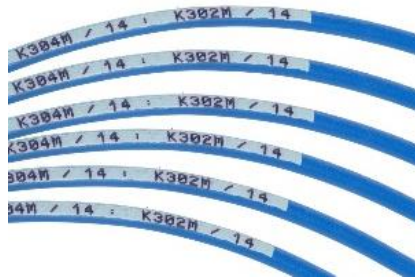DHS RANGE

PASSIVE
DEREELERS
DRS RANGE

FEEDING DEVICES
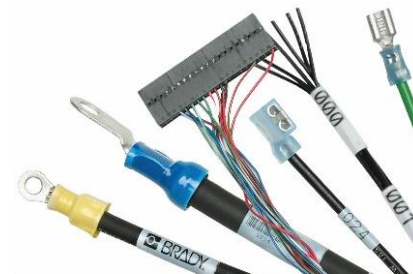PF RANGE

PRINTING AND MARKING

LASER-MARKING

INK-JET-PRINTING

THERMAL-TRANSFER-PRINTING

HOT-STAMP-MARKER

BRADY-WRAPTOR-PRINTING

PRINTING AND MARKING

INK-JET-PRINTING

– Prints freely programmable texts, logos and markings on the fly

– Low-cost procedure

THERMAL-TRANSFER-PRINTING

– High print quality

– Individual design of texts, logos and graphics

BRADY WRAPTOR

– High print quality

– Application of the texts on a white background and subsequent wrapping with foil

TAKE-OFF AND COILING

CABLE RING COILER

CPC- AND CRC RANGE

WIRE STACKER

MA RANGE

CABLE REEL RACK SYSTEM

SEMI-AUTOMATIC SYSTEMS

- Enormous productivity advantages
- Reduction of set-up times
- Improved use of the production area
- Advanced level of integration with Metzner software

FULLY-AUTOMATIC SYSTEMS

- Increased productivity by up to 50%.
- Individual capacity planning
- Solutions with autonomous and fully automatic transport vehicles

CABLE REEL RACK SYSTEM

BENEFITS

- Optimal use of space

- Minimization of set-up times

- Reduction of internal material transport

- Gentle working process

- Flexible feeding of the bobbins

- Avoidance of heavy labour and dangerous situations

- Cost-effective expansion of storage capacity

- Customized production

Metzner + **|||||||| ramatech** →
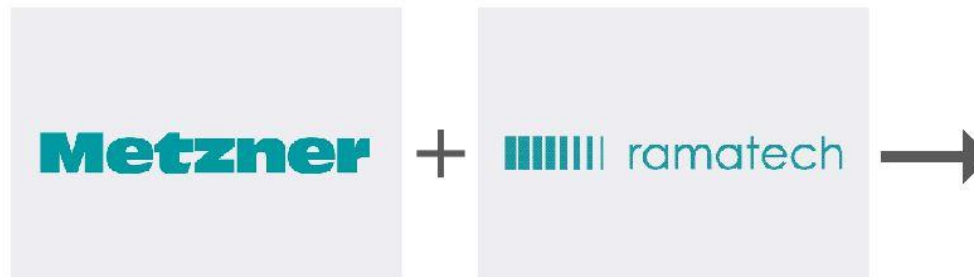
SYSTEM ADVANTAGE
UNIQUE SOFTWARE INTEGRATION

Both firms have the software of their products optimally co-ordinated with each other and offer additional automation functions via intelligent interfaces for the spool storage system, directly on the Metzner machine operator panel.

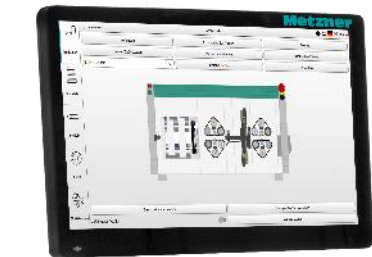# EFFECTIVE SOFTWARE SOLUTIONS

LANGUAGES

TOUCH KEYBOARD

PRODUCTION

PROCESSING DATA

MANUAL MACHINE OPERATION

INDIVIDUAL SOLUTIONS

MINERAL INSULATED (MI) CABLES

SOLUTION FOR AUTOMATIC CUT-TO-LENGTH OF RIGID MINERAL INSULATED THERMOCOUPLES

STRAIGHTENING STATION

AUTOMATIC INCISE CUTTING AND CUT-TO-LENGTH
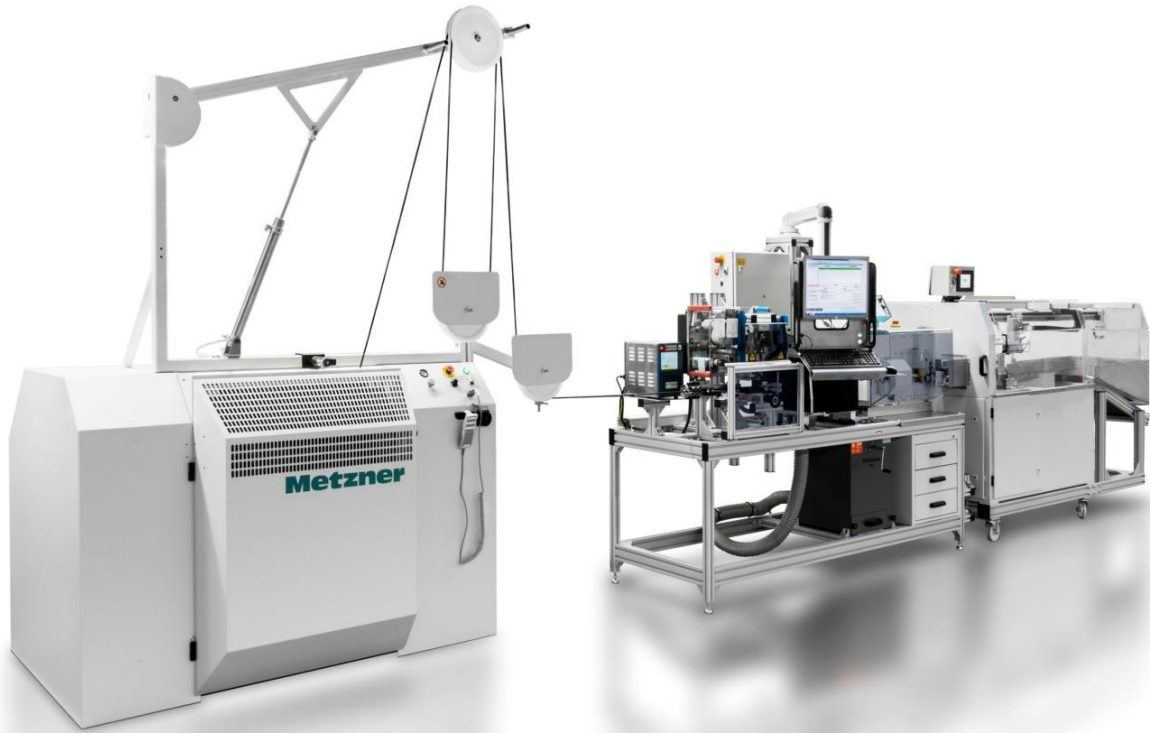
DEREELING OF CABLES WITH METAL OUTER JACKET

OPTIMAL EXTENSION

INDUSTRIAL

ONE SYSTEM COVERING ALL REQUIREMENTS- FULLY AUTOMATIC

- Dereeling
- Cable marking
- Grinding the outer jacket
- Cut to length and stripping
- Coiling with laying system
- Cable ring binding
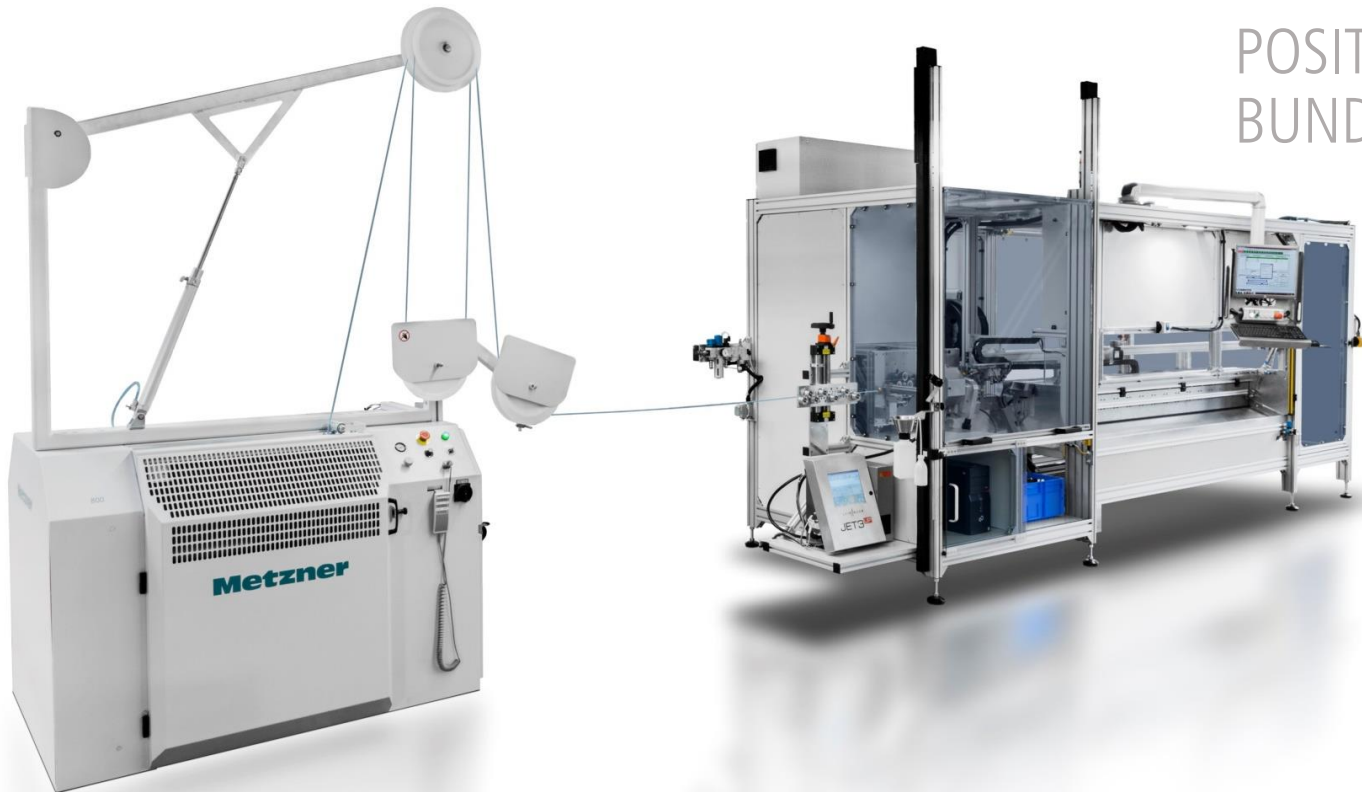- Evacuation on roller conveyor

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TELECOMMUNICATION

AUTOMATIC MULTI-LEVEL CABLE PREPARATION OF TELECOMMUNICATION CABLE KITS

MULTI-LEVEL CABLE
PROCESSING

POSITIONED DROP-OFF
BUNDLING AND BINDING

TELECOMMUNICATION

FULLY AUTOMATED PROCESSING AND WINDING OF HIGH-FREQUENCY COAX CABLES

AUTOMATIC COILING

AUTOMATIC BINDING OF
THE CABLE COILS

CABLE PREPARATION

STEEL CABLES

AUTOMATIC WRAPPING AND
PRINTING OF THE STEEL CABLES

AUTOMATIC
CUT-TO-LENGTH

AUTOMATIC AND
SYSTEMATIC TAKE-OFF UP
TO A LENGTH OF 12 M
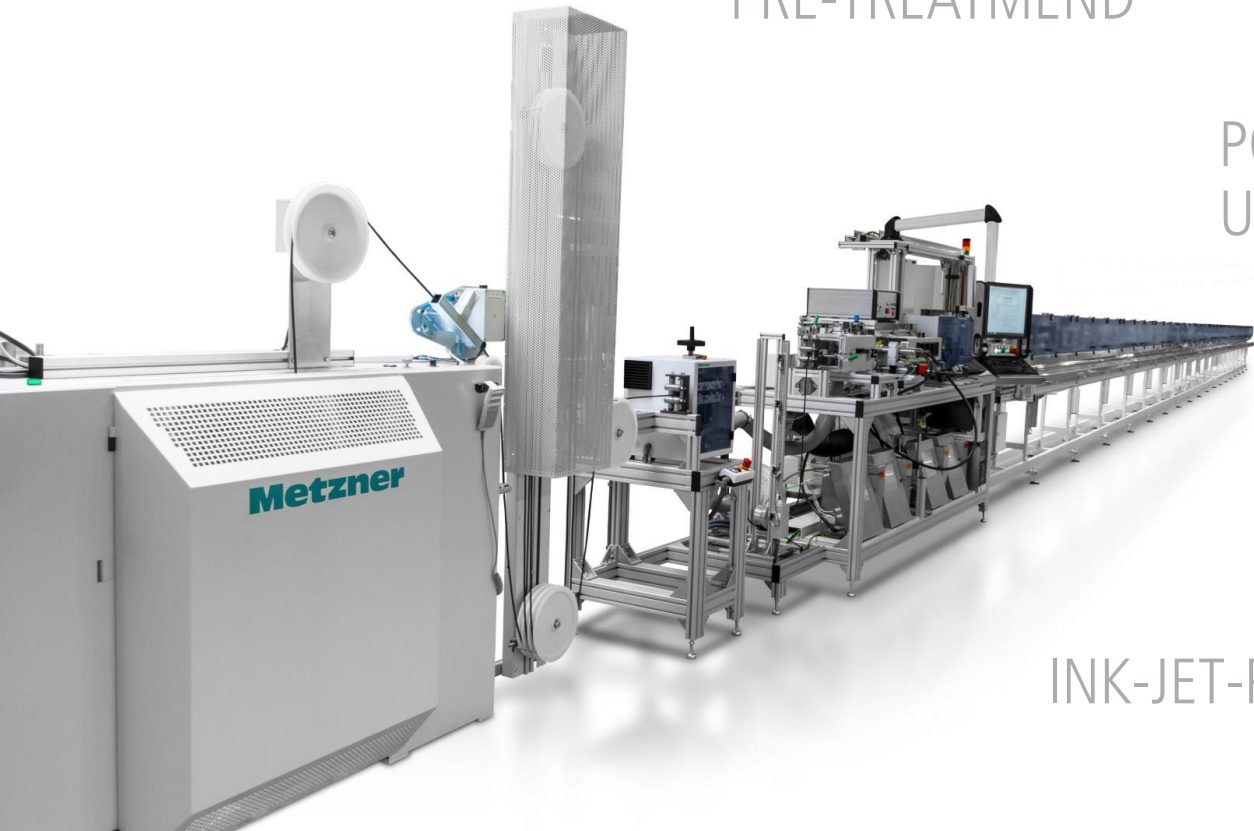
PC-CONTROLLED PRODUCTION

STEEL CABLES

STRIPPING OF STEEL ROPES WITH
PLASTIC OUTER JACKET
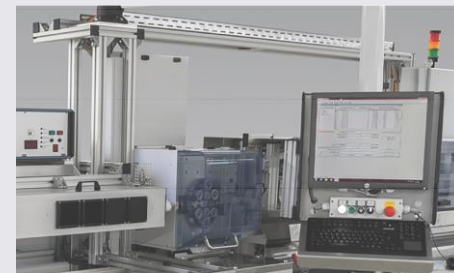
TAKE-OFF
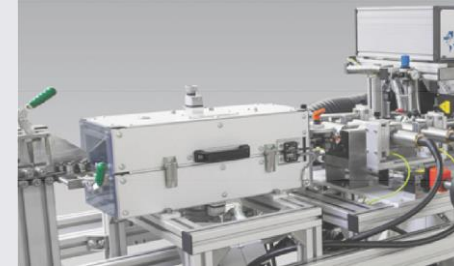
AUTOMATIC CUT-TO-LENGTH

RAILWAY INDUSTRY

CORONA
PRE-TREATMEND

POST-TREATMENT WITH
UV-LIGHT

POSITIONED TAKE-OFF

INK-JET-PRINTING

SALES AND SERVICE

SALES PARTNER WORLDWIDE

Metzner is represented internationally by efficient partners for sales and service in numerous countries and is actively working to further expand its global presence. Specialized partners for the business areas of cable processing and rubber and plastics processing offer sound sales advice and service know-how.

METZNER CUSTOMER SERVICE

WE ARE THERE FOR YOU- WE ARE HAPPY TO HELP AND ADVISE YOU

Sven Baumann

Service fault messages

service@metzner.com

Michael Erhardt

Service Spare parts inquiries

spareparts@metzner.com

METZNER AFTER SALES SERVICES

Maintenance and servicing

Your machine or your Leibinger printer needs maintenance? We will do it for you or even just have the scope of maintenance determined by our qualified service technicians. In addition, we offer the (preventive) exchange of spare and wear parts to ensure the process-safe function of your machine

On-site operations

We come to your site! Wherever you need us for maintenance, servicing, troubleshooting or to determine the scope of maintenance - our service technicians will be happy to visit you and carry out the appropriate measures:

Spare parts

Do you need a spare part for one of our standard or special machines? Or would you like us to determine the spare part on the basis of pictures using the machine number? Then simply contact us and we will take care of it.

METZNER AFTER SALES SERVICES

Conversions

We convert your machine - e.g. because you have subsequent special requests, you want to expand the machine scope or because the parts availability of the suppliers has changed. This is usually carried out at Metzner, but in special cases conversions can also be carried out on site.

Remote maintenance

In terms of software, many of our machines can be diagnosed with errors etc. via remote access or the system can be repaired via remote maintenance. Current software statuses or error descriptions can also be viewed via remote access.

Technical support

Do you have questions about our machines, spare parts or special requests? Or do you need information that goes beyond the operating instructions or spare parts list? Simply contact us by e-mail or telephone - we will be happy to help you.

Operator training

To make sure that you know how to operate your machine correctly, we offer appropriate training courses before delivery as well as machine training courses for fundamental modifications after a conversion. Our range of services also includes company-/machine-specific training courses that enable you to perform your own maintenance.

OUR REFERENCES

FIND MORE INFORMATION AT

WWW.METZNER.COM

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89231 Neu-Ulm

info@metzner.com