

## PRODUCT BASICS METZNER SM 4000

Machines for processiong split corrugated tubes

The ONLY machine on the marked capable to cut slit and re-closable and open corrugated tubes precisely and consistently on the crest. Of course the machine handles standard unslit corrugated tubes as well.  Technical features & benefits - Equipped with a unique and patent protected cutting system capable to manage the widest spectrum of corrugated materials used for automotive wire harnesses - Outstanding diameter capacity from 8.5 mm to 40 mm outer dia Quick changeover for all guide sets without tools and time consuming settings, shanks to the Metzner "plug and play" design to maximize productivity - Extra strong and robust construction for outstanding durability to minimize the cost of ownership - Future proof investment that responds to new and future production requirements by the simple addition of a new tool set for future materials - Record-breaking production capacity of 6,000 pcs. At 500 mm (20") cutting length per hour - Excellent maneuverability thanks to standard swivel casters - Convenient storage of tool sets and guides in built-in drawers - Modern and state of the art touch-screen operation with



Description  2. Compatible with fol	lowing periphe	erals	Part No.	Price in €
	SM 4000	Set of toothed wheels and guide bushes customized for every corrugated tube Upon 10 sets you get 10% discount, upon 15 sets 15%.	102-00123	6.340,00
	SM 4000	Measuring wheel	208-06231	2.171,00
	SM 4000	Guide bush for measuring wheel	313-10266	642,00
	SM 4000	Material end detection	230-02153	995,00
	SM 4000	Cutting knife	319-02489	322,00

Description 3. Connections			Part No.	Price in €
	Prefeeder	Connection CT 4x00 for Prefeeder	000-0400.6	296,00

Description			Part No.	Price in €	
4. Programming the machine for customers					
	Commissioning	Programming of the machine for customer cables and test with customer material; including 50 samples according to customer specifications.	KS-Muster	650,00	



Description 5. Operator training (1 Day for up	to 3 participants)	Part No.	Price in €
Training	Training (1 day for up to 3 participants)  Operation Programming Creation of customer-specific programmes Maintenance and care Exchange of wear parts	Training	960,00

Description		Part No.	Price in €	
6. Delivery information				
Standard delivery time				
SM 4000 Basic machine with customized gear-and guide sets			ex stock 6 weeks, up to 16 weeks if not on stock	
SM 4000 basic machine combined with peripherals			depending on combination selected, up to 16 weeks	
Delivery terms				
Incoterm 2020, FCA Metzner Maschiner	bau GmbH, Neu-Ulm			
Warranty terms				
Our company observes the warranty pro	visions according to current European Union law			
SM4000 warranty extension: 2 years warranty	Z632		780,00	
Packaging	Part No.	Price in €		
SM 4000 (basic machine w/o peripherals), for domestic & central European shipment	Z01		400,00	
SM 4000 machine and peripherals fully assembled to a production line			Price on request, depending on the type of packaging and shipment	
Dimensions and weights (packed condition)	Dimensions (W x H x D)	Weight		
SM 4000	1855 x 1442 x 1210 mm (73.1"x 56.8"x 47.7")	380 kg 827 lbs.		
Customs information				
Origin				
Customs Tariff Number	84 77 80 95			
Specifications and prices are subject to change. A	ll prices are valid until 01.01.2024.			