# PRODUCT BASICS
# METZNER Peripheral Solutions

Machines for prefeeding, stacking and coiling of cables, corrugated tubes, rubber and plastics

| Description | | | Part No. | Price in € |
|---|---|---|---|---|
| **1. Dereelers** | | | | |
|  | DRS 1.600 | Passive dereeler for spools up to 600 mm outer diameter and max. 20kg with a width of max. 350 mm. | 104-0000 | **1570,-** |
|  | DRS 3.1000 (CABLE) | Passive dereeler for spools up to 1000 mm outer diameter and max. 1000kg with a width of max. 850 mm. | 500-00454 | **2.808,-** |
|  | DRC 1.800 | Passive dereeler with mechanical brake 800mm outer diameter. For material with a max. weight of 30 kg. | 115-00619 | **1.790,-** |
|  | DRC 1.1000 | Passive dereeler with mechanical brake 1000mm outer diameter. For material with a max. weight of 50 kg. | 115-00620 | **1.900,-** |

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|  | DRC 3.1200 | Motorized dereeler with motor brake 1.200mm outer diameter. For material with a max. weight of 70 kg. | 230-07684 | **10.580,00** |
|  | Rama 800 | Automatic dereeling machine for drums up to 800mm outer diameter and max. 300kg with a width of max. 650mm.<br><br>Hand-held remote control<br>Communication interface to processing machines | 500-01181<br>(up to 18mm)<br><br>500-01182<br>(up to 35mm) | **28.600,-**<br><br>**29.100,-** |
|  | Rama 1000 | Automatic dereeling machine for drums up to 1050mm outer diameter and max. 600kg with a width of max. 750mm.<br><br>Hand-held remote control<br>Communication interface to processing machines | 500-01183<br>(up to 18mm)<br><br>500-01184<br>(up to 35mm) | **34.800,-**<br><br>**35.200,-** |
|  | Rama 1250 | Automatic dereeling machine for drums up to 1260mm outer diameter and max. 1000kg with a width of max. 850mm.<br><br>Hand-held remote control<br>Communication interface to processing machines | 500-00579 | **55.800,-** |

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| **2. Prefeeder** | | | | | |
|  | PF 235.30 | The prefeeder Metzner PF 235.30 ensures tension free material feeding for all automatic processing machines. The inbuilt sensor control adjusts the unwinding speed of the material reel, independently from the processing machine at speeds up to 180 m/min. Belt Width 30mm | | 115-00551 | **5.900,00** |
|  | DHS50/4 | Metzner loop control systems provide contact-free speed regulation. Integrated sensors in the loop control calculate the optimum dereeling speed to match exactly the processing speed of the machine. | | 115-00553 | **8.780,00** |

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| **3. Loop Control** | | | | | |
|  | DHS50/4 | Metzner loop control systems provide contact-free speed regulation. Integrated sensors in the loop control calculate the optimum dereeling speed to match exactly the processing speed of the machine. | | 140-00347 | **1.900,00** |
|  | DHS220/4 | Metzner loop control systems provide contact-free speed regulation. Integrated sensors in the loop control calculate the optimum dereeling speed to match exactly the processing speed of the machine. | | 140-00348 | **1.900,00** |

| Description | | | Part No. | Price in € |
|---|---|---|---|---|
| **4. Material Stacker** | | | | |
|  | MA2000/ 40ZW | Automatic wire stacker for all wires and cables up to 30 mm diameter and 2 m material length. | 110-00421 | **13.700,00** |
|  | MA4000/ 30ZW | Automatic wire stacker for all wires and cables up to 30 mm diameter and 4 m material length. | 110-00422 | **21.100,00** |
|  | MA6000/ 30 ZW | Automatic wire stacker for all wires and cables up to 30 mm diameter and 6 m material length. | 110-00426 | **29.600,00** |

| Description | | | Part No. | Price in € |
|---|---|---|---|---|
| **5. Coil Winder** | | | | |
|  | CRC 450 DUO | Cable ring coiler with double winding function and controlled functional sequence to the cut and strip machine<br>For cable diameters up to 15 mm<br>For cable ring inner diameter from 150 mm up to 450 mm<br>Winding mandrels can be lowered | 115-00557 | **44.900,00** |
|  | KRI 450 C | Cable reaches the coiling disc via a guide.<br>Coiling diameters are individually adjustable.<br>Suitable even for shortcable lengths starting at 1.5 m<br>Small and compact cable coils for cable diameters up to 18 mm | 500-01837 | **21.500,00** |

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|  | KRI 450 CB | Cable reaches the coiling disc via a guide.<br>Coiling diameters are individually adjustable.<br>Extremely heavy cable coils can easily be pushed aside.<br>CB-Version contains a binding unit for manual binding.<br>Suitable even for short cable lengths starting at<br>1.5 m. Small and compact cable coils for cable<br>diameters up to 18 mm. | 500-01931 | **28.500,00** |
|  | KRI 450 CBP | Cable reaches the coiling disc via a guide.<br>Coiling diameters are individually adjustable.<br>Extremely heavy cable coils can easily be pushed aside.<br>Coiling disk with adjustable mandrels handling arm for<br>coil transport is based on two fixtures with rod-shaped<br>grippers.<br>Binding is conducted with an elastic rubber cord<br>cable lengths starting at 1.5 m / cable diameters up to<br>18 mm. | 500-02003 | **79.600,00** |
|  | KRI 850 C | Cable reaches the coiling disc via a guide.<br>Coiling diameters are individually adjustable.<br>Suitable even for shortcable lengths starting at 2.5 m<br>Small and compact cable coils for cable diameters up to<br>35 mm. | 500-00520 | **32.500,00** |
|  | KRI 850 CB | Cable reaches the coiling disc via a guide.<br>Coiling diameters are individually adjustable.<br>Extremely heavy cable coils can easily be pushed aside.<br>CB-Version contains a binding unit for manual binding.<br>Suitable even for short cable lengths starting at 2.5 m.<br>Small and compact cable coils for cable diameters up to<br>35 mm. | 500-01964 | **39.000,00** |

Specifications and prices are subject to change. All prices are valid until 01.01.2024.