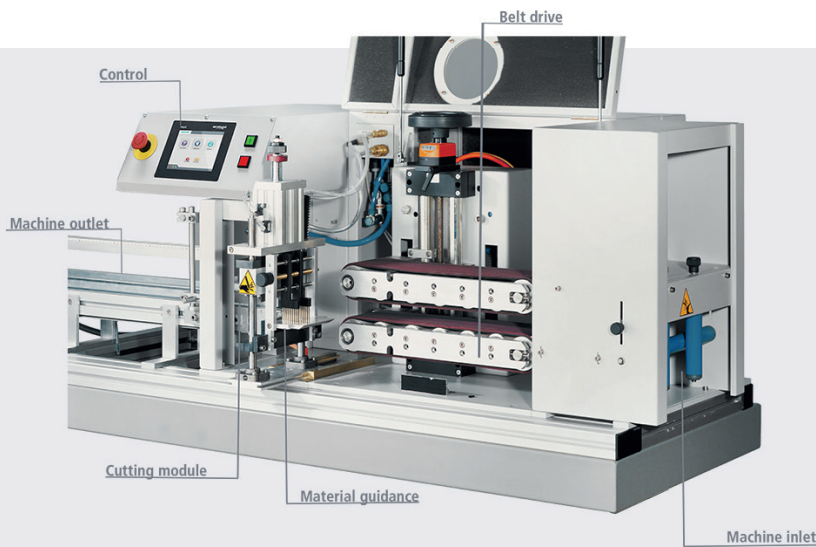


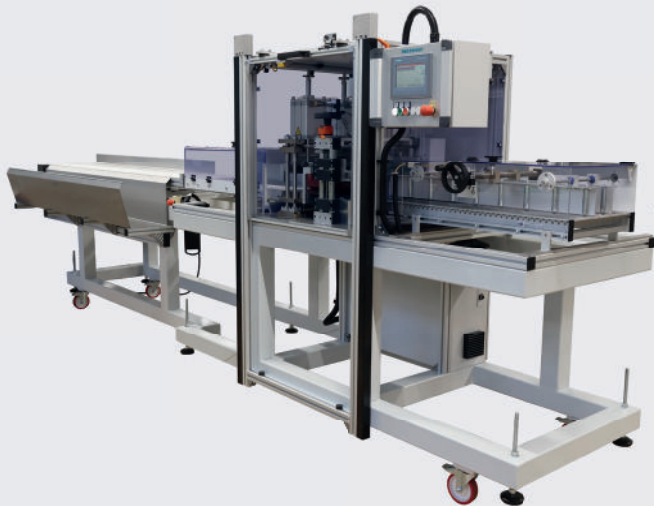
# METZNER MBS

The series machine with over 10,000 possible combinations



## FEATURES

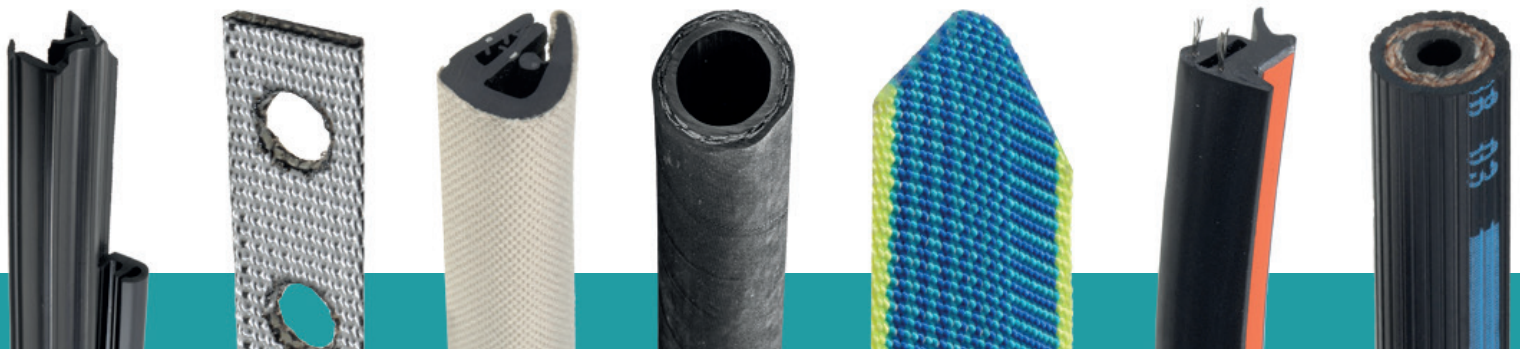
- Combine your machine from standard modules
- 10 different cutting technologies
- 3 different material sizes: 90 mm | 3.5" and 190 mm | 7.5" (pic. on the left), 390 mm | 1' 3.4" (pic. below on the left)
- Up to 3 tools in one machine: more processing possibilities
- Tool-less and fast change-overs
- More than 10,000 variants - also interchangeable and retrofittable



The MBS 400 for materials up to 390 mm | 1' 3.4" width with integrated take-off unit



The MBS can be equipped with different tools. The picture shows the hot cut tool



## ALL TECHNICAL DETAILS AT A GLANCE

Performance data	MBS 100	MBS 200	MBS 400
Dimension of material: width max.	90 mm   3.5"	190 mm   7.5"	390 mm   1' 3.4"
Dimension of material: height max.	30 mm   1.2" or 80 mm   3.1"		
Length interval	0.1 mm   0.004"		
Typical repeat accuracy	± (1 mm   0.04" + 0.2 % l)		
Feeding speed max.	60 m/min.   197 ft./min. or 150 m/min.   492 ft./min.		60 m/min.   197 ft./min. or 120 m/min.   394 ft./min.
Cutting performance	170 cuts/min.	130 cuts/min.	60 cuts/min.
Most common cutting technologies	MBS 100	MBS 200	MBS 400
Punch cutting	✓	✓	✓
Shear cutting	✓	✓	✓
Draw cutting	✓	–	–
Blade cutting	✓	✓	✓
Hot cutting	✓	✓	–
Rotary cutting	✓	✓	✓
Tools cutting	✓	✓	–
Drilling	✓	✓	✓
Other cutting technologies	✓	✓	✓
Customized cutting technologies	option	option	option
Technical data	MBS 100	MBS 200	MBS 400
Dimensions (L x W x H)	depending on equipment		
Electrical connection	230 V; 50/60 Hz; 10 A   110 V adapter		
Compressed air connection	6 bar   87 PSI		
Weight	depending on equipment		
Drive	Schneider   Siemens		
Display	5,7" touch screen (color)   7" touch screen (color)		
Consumption kVA   bar	P: 1.0 kVA   approx. 120 l/min.		P: 1.0 kVA   approx. 240 l/min.
Noise (idle)	< 75dB (A)		

Status: February 2025